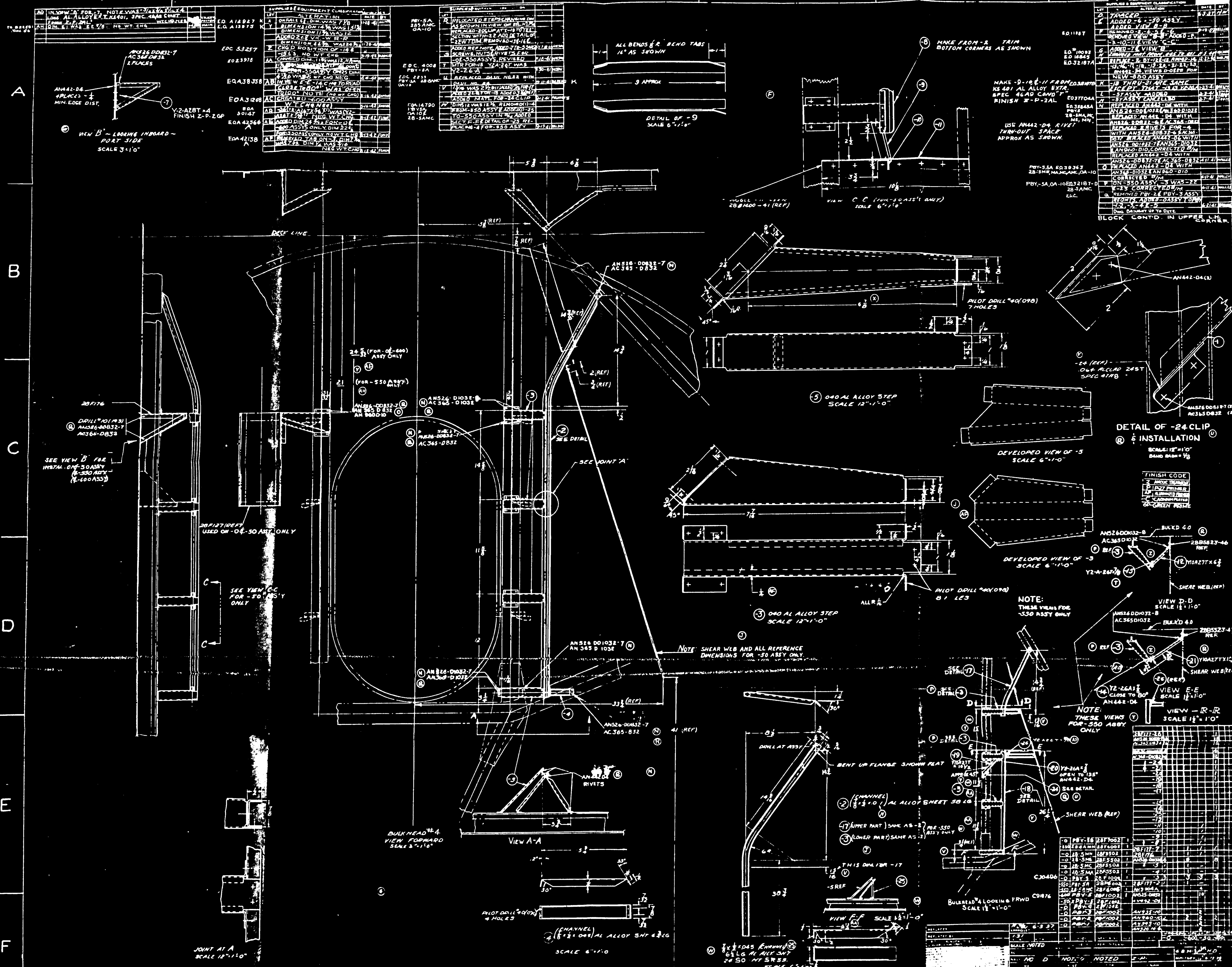


VIEW "B" ~ LOOKING INBOARD ~ PORT SIDE
SCALE 3"=1'-0"
DETAIL OF -9
SCALE 6"=1'-0"
MAKE FROM -2 TRIM BOTTOM CORNERS AS SHOWN
USE AN442-D4 RIVET THRU-OUT SPACE APPROX AS SHOWN.
VIEW C-C (FOR -50 ASS'Y ONLY)
SCALE 6"=1'-0"
BLOCK CONT'D. IN UPPER L.H. CORNER
DECK LINE
PILOT DRILL #40(.098) 7 HOLES
(5) .040 AL ALLOY STEP
SCALE 12"=1'-0"
DETAIL OF -24 CLIP
& INSTALLATION
DEVELOPED VIEW OF -5
SCALE 6"=1'-0"
FINISH CODE
DEVELOPED VIEW OF -3
SCALE 6"=1'-0"
SEE JOINT "A"
SEE VIEW "B" FOR INSTAL. ON -50 ASS'Y
SEE VIEW C-C FOR -50 ASS'Y ONLY
28F127 (REF) USED ON -50 ASS'Y ONLY
PILOT DRILL #40(.098) 8 HOLES
(3) .040 AL ALLOY STEP
SCALE 12"=1'-0"
NOTE: THESE VIEWS FOR -550 ASSY ONLY
VIEW D-D
SCALE 1½"=1'-0"
NOTE: SHEAR WEB AND ALL REFERENCE DIMENSIONS FOR -50 ASSY ONLY.
SHEAR WEB (REF)
VIEW E-E
VIEW -R-R
SCALE 1½"=1'-0"
NOTE: THESE VIEWS FOR -550 ASSY ONLY
BENT UP FLANGE SHOWN FLAT
BULKHEAD #4 VIEW FORWARD
SCALE 3"=1'-0"
VIEW A-A
BULKHEAD #4 LOOKING FRWD
SCALE 1½"=1'-0"
VIEW F-F
JOINT AT A
SCALE 12"=1'-0"
SCALE 6"=1'-0"
LADDER INSTALLATION
FURNISHINGS MECHANIC
28F177

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